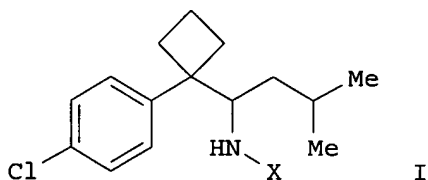


# EXAMINER'S SEARCH NOTES

L3 ANSWER 8 OF 9 CAPLUS COPYRIGHT 2005 ACS on STN  
 AN 2001:526047 CAPLUS  
 DN 135:122299  
 TI Synthesis of racemic and optically pure desmethylsibutramine,  
 didesmethylsibutramine, oral formulations comprised thereof and their use  
 as dopamine reuptake inhibitors  
 IN Senanayake, Chrisantha H.; Fang, Qun K.; Han, Zhengxu; Krishnamurthy,  
 Dhileepkumar  
 PA Sepracor Inc., USA  
 SO PCT Int. Appl., 59 pp.  
 CODEN: PIXXD2  
 DT Patent  
 LA English  
 FAN.CNT 5

|      | PATENT NO.   | KIND | DATE     | APPLICATION NO. | DATE     |
|------|--|------|----------|-----------------|----------|
| PI   | WO 2001051453  | A1   | 20010719 | WO 2001-US762   | 20010110 |
|      | W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN,<br>CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR,<br>HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT,<br>LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU,<br>SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, UZ, VN, YU,<br>ZA, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM<br>RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW, AT, BE, CH, CY,<br>DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR, BF,<br>BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG |      |          |                 |          |
|      | US 6399826   | B1   | 20020604 | US 2000-480889  | 20000111 |
|      | CA 2396950   | AA   | 20010719 | CA 2001-2396950 | 20010110 |
|      | EP 1246789   | A1   | 20021009 | EP 2001-901941  | 20010110 |
|      | R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT,<br>IE, SI, LT, LV, FI, RO, MK, CY, AL, TR   |      |          |                 |          |
|      | JP 2003519675  | T2   | 20030624 | JP 2001-551835  | 20010110 |
| PRAI | US 2000-480889   | A    | 20000111 |                 |          |
|      | US 1999-372158   | A2   | 19990811 | <i>bad date</i> |          |
|      | WO 2001-US762  | W    | 20010110 |                 |          |
| OS   | MARPAT 135:122299  |      |          |                 |          |
| GI   |  |      |          |                 |          |



AB Racemic and optically pure **sibutramine** metabolites, desmethyl-  
 (I, X = Me) and didesmethylsibutramine I (X = H; II) were prepared Addition of  
 i-butylmagnesium bromide to 1-(4-chlorophenyl)cyclobutanecarbonitrile  
 followed by MeOH quench and treatment with NaBH<sub>4</sub> produced II. II was  
 converted to the N-formyl derivative and reduced to give I. Resolution with  
 (R)-mandelic acid furnished (R)-I. **Sibutramine** isomers are  
 inhibitors of norepinephrine (NE) and 5-HT uptake and bind to muscarinic  
 receptors while metabolites I and II were found to have affinity for NE,  
 5-HT and negligible activity at muscarinic sites. At NE reuptake sites,  
 (+)-I had IC<sub>50</sub> = 4 nM (vs. (-)-I IC<sub>50</sub> = 870 nM), and reuptake site binding  
 selectivity for NE/5-HT = 12. A lactose free solid oral dosage hard  
 gelatin capsule and tablet formulation was provided. Methods to treat  
**neuropathic pain** and diabetic peripheral neuropathy were  
 claimed.

L3 ANSWER 6 OF 9 CAPLUS COPYRIGHT 2005 ACS on STN  
 AN 2002:51989 CAPLUS  
 DN 136:96083  
 TI Methods of using and compositions comprising (+)-**sibutramine**  
 optionally in combination with other pharmacologically active compounds  
 IN Young, James W.; Jerussi, Thomas P.  
 PA USA  
 SO U.S. Pat. Appl. Publ., 14 pp., Cont.-in-part of U. S. Ser. No. 442,263.  
 CODEN: USXXCO  
 DT Patent  
 LA English  
 FAN.CNT 1

|    | PATENT NO.   | KIND | DATE     | APPLICATION NO. | DATE     |
|----|--|------|----------|-----------------|----------|
| PI | US 2002006964  | A1   | 20020117 | US 2001-770393  | 20010129 |
|    | WO 2002060427  | A2   | 20020808 | WO 2002-US2038  | 20020123 |
|    | WO 2002060427  | A3   | 20030213 |                 |          |
|    | W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN,<br>CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH,<br>GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR,<br>LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH,<br>PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ,<br>UA, UG, UZ, VN, YU, ZA, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM<br>RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AT, BE, CH,<br>CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR,<br>BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG<br>US 2003078303 A1 20030424 US 2002-295871 20021118<br>PRAI US 1995-442263 A2 19950516 <i>abn</i><br>US 2001-770393 A 20010129 |      |          |                 |          |

AB This invention encompasses methods for the treatment and prevention of disorders that include, but are not limited to, eating disorders; weight gain; obesity; irritable bowel syndrome; obsessive-compulsive disorders; platelet adhesion; apnea; affective disorders such as attention deficit disorders, depression, and anxiety; male and female sexual function disorders; restless leg syndrome; osteoarthritis; substance abuse including nicotine and cocaine addiction; narcolepsy; pain such as **neuropathic pain**, diabetic neuropathy, and chronic pain; migraines; cerebral function disorders; chronic disorders such as premenstrual syndrome; and incontinence. The invention further encompasses pharmaceutical compns. and dosage forms which comprise optically pure (+)-**sibutramine**, optionally in combination with a phosphodiesterase inhibitor or a lipase inhibitor.

L3 ANSWER 7 OF 9 CAPLUS COPYRIGHT 2005 ACS on STN  
 AN 2002:51988 CAPLUS  
 DN 136:107551  
 TI Method of using and compositions comprising (-) **sibutramine**  
 optionally in combination with other pharmacologically active compounds  
 IN Young, James W.; Jerussi, Thomas P.  
 PA USA  
 SO U.S. Pat. Appl. Publ., 14 pp., Cont.-in-part of U.S. Ser. No. 721,669.  
 CODEN: USXXCO  
 DT Patent  
 LA English  
 FAN.CNT 3

|    | PATENT NO.  | KIND | DATE     | APPLICATION NO. | DATE     |
|----|---|------|----------|-----------------|----------|
| PI | US 2002006963   | A1   | 20020117 | US 2001-770665  | 20010129 |
|    | WO 2002060428   | A2   | 20020808 | WO 2002-US2039  | 20020123 |
|    | WO 2002060428   | A3   | 20021219 |                 |          |
|    | W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, UZ, VN, YU, ZA, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM |      |          |                 |          |
|    | RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG  |      |          |                 |          |

PRAI US 1992-903040 <sup>ahn</sup> B1 19920623  
 US 1995-461608 <sup>ahn</sup> B1 19950605  
 US 2000-721669 <sup>ahn</sup> A2 20001127  
 US 2001-770665 <sup>ahn</sup> A 20010129

AB This invention encompasses methods for the treatment and prevention of disorders that include, but are not limited to, eating disorders; weight gain; obesity; irritable bowel syndrome; obsessive-compulsive disorders; platelet adhesion; apnea; affective disorders such as attention deficit disorders, depression, and anxiety; male and female sexual function disorders; restless leg syndrome; osteoarthritis; substance abuse including nicotine and cocaine addiction; narcolepsy; pain such as **neuropathic pain**, diabetic neuropathy, and chronic pain; migraines; cerebral function disorders; chronic disorders such as premenstrual syndrome; and incontinence. The invention further encompasses pharmaceutical compns. and dosage forms which comprise optically pure (-) **sibutramine**, optionally in combination with a phosphodiesterase inhibitor or a lipase inhibitor. A solution of 21.7 g L-dibenzyltartaric acid ("L-DBTA") in Et acetate was added to a solution of 12.3 g racemic **sibutramine** in Et acetate and the reaction mixture was heated to reflux and cooled to room temperature. The white precipitate was collected and the solid was then suspended in Et acetate and heated at reflux for 30 min. The solid was collected and further crystallized in iso-Pr alc. to give 11.3 g of (-)-**sibutramine** L-DBTA (yield 76%). Free base was obtained by treatment of (-)-**sibutramine** L-DBTA with saturated aqueous NaHCO<sub>3</sub> and extracted with chloroform. A pharmacol. study was conducted to determine the relative potency, comparative efficacy, binding affinity, and toxicity of the enantiomers and racemic mixture of **sibutramine**. A capsule contained (-) **sibutramine** 10.0, lactose 70.0, corn starch 19.5, and magnesium stearate 0.05 mg.